



High-Build Primer-Surfacer



Rust-inhibiting, sandable primer

SPECTRACRON® 315 Series high-build primer-surfacer is formulated to fill scratches and imperfections and can be sanded easily for an ultra-smooth finish. This primer-surfacer provides excellent adhesion to a variety of substrates while ensuring an extra layer of rust-prohibitive protection to your equipment. Engineered to have low VOCs and low HAPs, *Spectracron 315 Series* primer-surfacer is the go-to primer when a smooth finish and strict environmental regulations drive your coatings needs.

Product Benefits

- Excellent filling properties
- Easy to sand for an ultra-smooth finish
- Rust-inhibitive formula
- Excellent corrosion resistance
- Strong adhesion to a wide array of substrates
- No chrome or heavy metals
- Low VOC ≤ 2.8 lbs./gal. (336 g/L)

Segments

Agricultural Equipment

Fabricated Metal

Heavy-Duty Equipment

Industrial Equipment

Medical Devices

Transportation





Paired with more than 1,000 professional service centers across North America and an industry-leading technical team, the PPG TRUEFINISH® team provides a vast lineup and knowledge of high-quality industrial coatings backed by local store stocking and delivery. This system ensures you get the products and knowledge you need when you need them.

Product Characteristics

Colors	Gray, White
Gloss @ 60° (ASTM D523)	<10
VOC	≤ 2.8 lbs./gal. (336 g/L)
Applications	Cold-rolled steel, blasted steel, aluminum, some plastics

Performance Properties

Pencil Hardness (ASTM D3363)	B – HB
Adhesion (ASTM D3359)	5B
Humidity Resistance (ASTM D2247)	300 hours
Salt Spray Resistance (ASTM B117)	250 hours
Recommended Topcoats	Spectracron 300, 310, 360, 370, 380, 390-UV



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